15 FREE BIG-BOOB BONUS VIDEOS

THIS ISSUE: THE BOOB CRUISE & GREAT XXX SCENES

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VOL. 31 NO. 3

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COVERGIRL HELENA'S SLIM 'N' STACKED BUST OUT

THE BEST BIG-TIT MOVIES EVER

SCORE®
VOLUME 31 - NUMBER 3

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NOTICE: THIS IS ADULT MATERIAL. All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors, and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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Your complete guide to this issue's BONUS VIDEOS

This issue comes with 15 free bonus videos, including nine from our greatest movies ever and three from the Boob Cruise. Because of when some of these scenes were shot, not all of them are in HD. But they are absolutely free and can be played on your PC, laptop, Mac, iPhone, iPad, smartphone or tablet. No email, credit card or personal information will ever be requested.

You'll also get a free digital version of the entire issue so you can take it anywhere you go.

Here are the highlights of this issue's bonus scenes.

Slim 'n' stacked Casca Akashova, who is featured in this issue, shows her date that she's a *SCORE* Girl then lets him sample her goodies.

In what was her first anal scene in two years, Alura Jenson gets all of her holes pounded and her huge tits glazed by her big-dicked friend.

There's jack off encouragement to get you off as Alura plugs her tight ass with a toy. She even licks her ass juices off the butt plug.

In her scene from the movie *Tits-A-Poppin'*, Danielle Derek goes for a singing audition and ends up humming on the dude's cock and taking it in her ass and pussy.

Super-stacked Denise Derringer, who fucked on-camera only for us, enters the Big-Tit Glory Hole, where she sucks two unknown cocks and gets her pussy and ass drilled.

Blindfolded Jade Feng also enters the Glory Hole booth, where she sucks the two cocks that are poking through the holes, gets felt up and finger-banged and lets two total strangers take turns on her mouth and pussy.

There's a party going on in the final scene of *Boob Science*, and it climaxes when Daphne Rosen and Angel Gee fuck two lucky guys. There's raunchy action as Daphne gets ass-fucked.

Jasmine Black gets a riding lesson in *Busty Riding Academy*…a lesson in riding cocks and getting DP'd.

In a scene from *Big Tit Skinny Dip*, Valory Irene and Lana Ivans treat us to HD underwater views of their bods.

The tits are overflowing with super-stacked naturals Hitomi, Micky Bells and Natalie Fiore in a scene from *On Location Puerto Vallarta*. Micky and Natalie oil Hitomi's rack.

We have another group oiling and massage scene for you, this one from *Big Boob Paradise*. Lorna Morgan, Angela White, Terry Nova and Gianna Rossi do the honors on Christy Marks.

Scenes from the classic film *Mega-Boob Olympics* feature SaRenna Lee, Casey James, Minka, Kayla Kleevage, Maxi Mounds and Plenty Uptopp. There's underwater footage, a strap-on ring toss event, Plenty, Kayla and Minka getting messy and tit-crazy and the nipple erection competition.

Plus, three extended Boob Cruise scenes featuring all of the beach, on-board and nighttime action the Cruises became famous for. Among the featured footage is SaRenna Lee's famous on-the-rocks shoot.

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FIRST THERE WAS PANDORA, THEN THERE WAS KATY ANN

Dear *SCORE*,

Pandora Peaks was not only one of my favorite models but also one of the reasons I became a fan of *SCORE*. And now Katy Ann (Vol. 31 No. 1) is the new bombshell with her perfect body

Pandora Peaks from one of her early shoots in Palm Springs, California.

and those incredible, huge boobs. In addition, she has a pretty face and a wonderful voice. Hopefully there will be more of Katy Ann as soon as possible; for example, taking a shower or oiling her body.–Name withheld, via email

CARRYING THE TORCH (AND SOME VERY LARGE BOOBS)

Dear *SCORE*,

What a stunning tribute and a stellar choice to carry the torch and pay homage to another gorgeous legend, Pandora Peaks. Katy Ann (Vol. 31 No. 1) is on legend trajec-

Katy Ann and her holiday goodies.

Above left, Pandora on the cover of the June '96. To the right, Katy's re-creation.

tory as well. Such an out of this world, insanely beautiful model.

Demora Avarice stops time itself. She is an incarnation of the most far reaching dreams of beautiful goddesses with outrageously divine and exquisite everything. Her shoot knocks the viewer into a dream state of pure adoration and desire. Her growing collection of shoots online is a gift. Demora locks me down into a state of excruciating want and desire.

The whole point is to be undone and transported into a fantastic world where a crazy beautiful woman such as Demora happens to stroll through one's life and dreams. She nails it. Every box, every wish. She carries a tsunami of power in stunning gorgeousness and drop dead raw beauty. Bravo, babe, bravo! I love every bit far more than I can even describe. I hope you continue to reset the earth's axis with the insane stunningness you have.–Seth, via email

A VERY LUCKY GUY IS MARRIED TO DEMORA

Dear *SCORE*,

Demora Avarice (Vol. 31 No. 1) might just be the absolute queen of *SCORE* now. Absolutely unbelievable. Her tits are the best I've ever seen. She's breathtaking. Her face is super gorgeous also. I'm a huge fan of this woman. Her husband might just be the luckiest dick on earth.

Demora is already becoming a legend before our very eyes. Bring her back ASAP. Talk her into filming boy-girl scenes, too. Pay this woman. Pay her more than the rest of the girls. She's special. She's a keeper. She's probably got the prettiest, most-beautiful natural, huge boobs of all time. Absolutely epic. Perfection!–V.D., via email

GOTTA GIVE THIS MAN CREDIT: HE NOTICED DEMORA'S EYES

Dear *SCORE*,

Demora (Vol. 31 No. 1) is a diamond find. Her breasts are incredibly plump and plush. Her blue eyes and voluptuous body tops it with her massive breasts of O-cup size. She is drop-dead

How lucky is Demora's husband? *This* lucky.

beautiful. I could suck on her titties all day long and pleasure her until she is exhausted. Thanks for such a great find.–Name withheld, via email

SEND YOUR LETTERS!

If you have comments, criticisms or suggestions, send them to: *SCORECARD*, P.O. Box 558150, Miami, FL 33255-8150. Or email us at score@scoregroup.com

THE NEXT ISSUE OF SCORE...

Will be cover-dated Vol. 31, No. 4 and go on-sale February 14, 2023 wherever you buy men's magazines. Or get the digital edition three weeks earlier at eBoobStore.com.

TALKING ABOUT A PAIR OF INCREDIBLE GROWTH SPURTS!

Dear *SCORE*,

Reader since the beginning, subscriber since 1999. I've really been getting into the 30th anniversary celebration and enjoying all the special pictorials in each issue. I like how you've spread it out over the whole year rather than just doing one big special issue like you usually do. I've also enjoyed the variety of specials. Some have been hits (greatest naturals, tight tops and first XXXs), a few have been misses but the overall presentation has been very enjoyable.

I enjoyed the growth spurts special in Vol. 31 No. 1 because it broke from the usual tradition of showing just naturals and also showed girls who have super-sized their tits. Two super-sized growth spurts stood out for me. One is Danielle Derek. Obviously, F-cups are huge by most standards, which is what

Danielle Derek, before and super-sized.

Danielle says she had when she debuted, but these days with those absolutely balloons of hers she's making her old self look flat. Kudos to Danielle for making the choice to super-size. Bigger is definitely better.

The other is what you called "the greatest example ever of a girl making the growth spurt happen," Tigerr Benson. Man! The girl had nothing but nipple when she was younger, and the comparison is incredible not only because she's so much bigger now but because her boob job was so good. From my experience, when a girl goes from flat-chested to super-busty, usually the results aren't great because the boob doc had nothing to work with, but not so with Tigerr, whose fake tits are things of beauty. I bet her friends didn't recognize her after she got them.

Thanks for 30 great years and a very enjoyable birthday party. I can't wait to see what specials you have for us the rest of 2022.–B.T., Las Vegas, Nevada

Dear B.T.: We're glad you're enjoying the show, and thanks for being with us for so long. You'd be surprised by how many SCORE *Men have been with us since the beginning (or close). We appreciate all of you. Last issue's 30th anniversary specials focused on the Big-Boob Hall of Fame and schoolgirls. This issue, we have our greatest movies ever and a huge Boob Cruise retrospective. Enjoy!*

Tigerr from 2005 (above) to 2014.

SCORE

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A READER'S TRIBUTE TO HITOMI AFTER HER RETIREMENT NEWS

Dear *SCORE*,

The news of Hitomi's retirement (Vol. 31 No. 1) certainly sent shockwaves through my soul and is some of the saddest news I've heard in a while. I know these girls can't model forever, but I was holding out hope she would grace us with at least one uncensored hardcore scene without the pixelation I know is required in Japan. Now there seems to be no chance of that.

Of course, on top of that, she's also one of the greatest big-boobed girls ever, a surefire first ballot Hall of Famer, perhaps the greatest short 'n' stacker ever and the Model of the Decade for 2010-2019 and, hands down, the greatest Asian natural of all time (is there even much competition? I think not.).

Hitomi brings a sense of class and style to everything she does. The image of her beautiful face and huge, pendulous naturals are forever imprinted on my brain, and if I ever need a reminder, I have all of my back issues and all of her TSG movies.

Boob Beat's Elliot James inspects Hitomi's giant milkers.

Thank you, Miss Hitomi, for everything you did, and I guess I'm going to have to imagine what it would look like for you to have a cock in your mouth, between your tits and in your tight pussy. Of course, in my imagination, it'll be my cock.–J.S., via email

MINKA WILL BE IN THE HALL OF FAME. THAT'S JUST A FACT

Dear *SCORE*,

Is Minka (Vol. 31 No. 1) one of TSG's all-time greats? Absolutely! Find anyone who disagrees, whether or not she's a personal favorite of theirs or not …you won't be able to. No one could seriously argue she won't end up in the Big Boob Hall of Fame. So why the rush and change the rules so she can

After all these years, Minka is still marvelous.

get in before she retires, as some have suggested? Why don't we just thank our lucky stars that she's still an active model and let time take its course?

What's the benefit of changing the rules for one person? The downside is that you do it once, it'll continue to happen with whoever is the hot model at the time. I understand that originally basing the eligibility rules on sports' Halls of Fame seemed appropriate at the time but maybe not so much anymore. But the benefit of doing it this way is the presumption that taking a

JUDD'S SCORECARD

OUR TOP 10 BEST-SELLING MOVIES

1 *THE FIRST-TIMERS*
There's nothing like a busty babe's first time fucking on-camera, and this first-of-its-kind collection has 25 hardcore debuts.

2 *ON LOCATION NORTH COAST*
A big-boob lover's tit-to-tit fantasy, filmed on-location in the Dominican Republic. Eight girls, including Sha Rizel, Alexya and Codi Vore.

3 *BIG RACKS, HOT MILFs 6*
Features Victoria Vale in her first XXX scene since super-sizing her rack, Joslyn James sucking and fucking and more. 12 busty moms.

4 *HUGE! BUSTIEST SCORE GIRLS EVER*
Calling the 18 girls in this movie mega-stacked is the understatement of all time. They have the hugest tits in the history of *SCORE*.

5 *SCORE SILHOUETTE 3*
Their tits are bigger than big. Their waists are tiny. And they have booties, too. 19 sexual superwomen in over four hours of action.

6 *BUSTY COCK WORSHIPPERS 2*
An oldie but goodie reemerges on the list. 17 girls in XXX action, including Kelly Christiansen in what was her hardcore cherry breaker.

7 *BEST OF THE DECADE 2010-2019*
Ten years of our greatest girls in solo and XXX action. Slim 'n' stacked, naturally stacked and busty plumpers. Over 8 hours of action.

8 *ANASTASIA DOLL*
DDD-cup tits, tiny waist and a bubble butt... that's French beauty Anastasia Doll. Features her first-ever tug job/tit-fuck scene.

9 *SCORE FUCK DOLLS 2*
Seven babes satisfy huge cocks the way only *SCORE* Girls can. Anastasia Doll's second tit-fuck scene plus six full-on XXX romps.

10 *ALL STACKED, ALL NATURAL 10*
Two discs, 16 girls. Newcomer of the Year Holly Garner in her first movie. Latina Bhiankha shows why she's the queen of lactation.

All DVDs, Blu-ray and download-and-burn may be purchased at eBoobStore.com or by calling 1-800-421-0760 (U.S. & Canada) or +01-305-662-5959 (International). Many of these movies are also available on page 99 of this issue.

***COMING SOON…Busty Fucks 2* will feature Joana Bliss in her first-ever hardcore scene. Plus, newcomer Natasha Nice gets her hairy pussy fucked deep. Also coming soon: a new movie featuring the newcomers in this issue.**

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little time off allows for deeper appreciation of a model's career. There are plenty of annual awards that honor a good year online or in the magazine, but admission to the BBHOF implies a model had long-term appeal. Minka, of course, has long-term appeal, but that will be just as apparent, if not more so,

Minka gets off on the idea of being a Hall of Famer.

after her final modeling appearance as it is now.–Carney, via email

AGELESS, TIMELESS MINKA JUST KEEPS GETTING BETTER

Dear *SCORE*,

Minka (Vol. 31 Nol. 1) keeps getting sexier and more beautiful. There's nothing more beautiful than her tits with a huge load on them, and Minka knows how to coax a big coating out of a man. Thanks for bringing her back. We'll never get tired of her.–Name withheld, via email

HIGH PRAISE FOR OUR NEW NEWCOMER OF THE YEAR

Dear *SCORE*,

The definition of beauty? That's easy. It's a picture of Holly Garner (Vol. 30 No. 5). No truer words have ever been spoken or written. No doubt the best is yet to come as long as she desires and continues to model.

I am so mesmerized by her angelic face that I often have to force myself to look at her amazing breasts and body. Of course, I manage to do it! Holly is as close to perfection as any woman I have ever seen. More, more, more please, Holly and *SCORE*. I don't think I'll ever get tired of looking at this heavenly being.–J.H., via email

Continued on page 12

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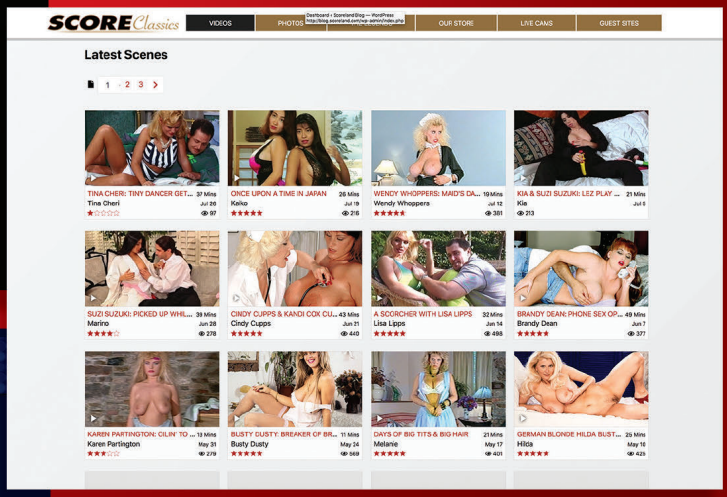
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40SOMETHING SP361—Big-titted wife Maddie Cross fucks. Piper Press is a hard-bodied wife with big, fake tits. Syren de Mer, who has big tits and a great booty, gets fucked.

HUGE-TITTED DIVORCEE

40SOMETHING SP359—Lily Craven is a huge-titted divorcee who's sucking and fucking. Wife Maddie Cross has big, tan-lined tits. Fake-titted Valentina Sierra gets ass-fucked.

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VOL. 30 NO. 4—We kick off our 30th anniversary celebration with our best naturals ever, readers' wives, girls in fantasy outfits, a bikini bonanza and a tribute to Otis Sweat.

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SCORECARD

Continued from page 8

HOLLY GIVES NEW MEANING TO "THE GREAT DEPRESSION"

Dear *SCORE*,

Holly Garner (Vol. 30 No. 5) is enchanting. The sweetest face. Voluptuous. Beautiful, full, round breasts. I love the depression of her areolae down into her soft breasts when she is on her back. A dream girl who, I hope, is just getting started.–B.M., via email

Boob Beat

BIG BOOBS IN THE NEWS

A COLUMN BY ELLIOT JAMES

OUR FAYE LADY

DO REDHEADS HAVE MORE FUN?

High-energy Alexsis Faye returned to *SCORE* for the cover of Volume 31 Number 2. I caught up with the bouncy, travel-loving redhead after she returned from Greece.

SCORE: Congratulations on your *SCORE* cover, Alexsis. Have you been to any music festivals in 2022?

Alexsis: Thank you, and yes, I started the summer with a festival in Frankfurt and will go to one in Romania, too. I even bought a new sports bra for them!

SCORE: If you could own a house in any country, where would it be?

Alexsis: Funny you asked that. I just looked today for locations in Greece. I was already there this past summer three times and I thought it might be a good idea to get a house there. Then I would be close to the nice beaches all the time and I won't have to wear more than a swimsuit.

SCORE: That sounds good to us. What country or city do you really want to visit?

Alexsis: I have to make it to the U.S.A. I would like to come to Miami.

SCORE: What's the best gift you've ever received?

Alexsis: I love flowers. Peonies. So every time I get those, I'm thrilled. Does a car count? The first time I got my driving license, I received a car from my ex-boyfriend.

SCORE: What's your favorite season?

Alexsis: Summer so I can show off all the nice bikinis I collected all year.

SCORE: What are you the most passionate about?

Alexsis: I guess about my modeling. I am trying to make it better all of the time, from my outfits to the cameras and sets.

SCORE: You collect shoes and bras. Do you collect anything else?

Alexsis: I should start collecting dresser drawers. All the bras and bikinis don't fit in my house anymore!

SCORE: What female fashion would you bring back?

Alexsis: Corsets! Even if it's hard to breathe, I will make all the guys turn their heads if I wear one. And everything pinup!

SCORE: Are you loud or quiet when you're having sex?

Alexsis: If too much time passes since the last time I had sex, then definitely I can get very loud.

SCORE: How high is your sex drive on a scale of one to 10?

Alexsis's man cops a soft feel. Now that's a lucky guy!

Alexsis: Eleven! I have plenty of wet dreams, too.

SCORE: Do you prefer sex with the lights on or lights off?

Alexsis: If there is a mirror where I can see myself, then with the lights on. But mostly I like it dim. It makes it more romantic

SCORE: How do you relax after a busy day?

Alexsis: I pour myself a glass of rose or white wine and watch some standup comedy.

SCORE: What do you do for a guy to make him feel special?

Alexsis: I always try to make him feel special by complimenting him, from his smile to a new shirt, and ask him all the time about his desires and what turns him on. Also, to keep the fire alive, I like to take him by surprise. For example, in a public place when he expects it the least. Another thing I love to do is whisper in his ear all the things I wish he did to me, and that definitely will give him a hard-on. And my favorite thing I love is sitting on his face.

SCORE: What kinds of things make

Continued on page 66

UPSIZED

SCORE's first decade was the incredible decade of super-sizing. SaRenna Lee, Casey James, Lisa Lipps, Wendy Whoppers, Tawny Peaks, Lilli Xene, Kayla Kleevage, Minka, Plenty UpTopp and dozens more dominated. *SCORE* Volume 30 Number 5 has a 14-page special about this phenomenon called "Super Slim 'n' Super Stacked."

Barbie Nicole

The majority of the girls were exotic dancers filling up strip clubs like Flashdancers in New York City and stirring up the audiences on TV talk shows.

Anastasia Doll

The wave of mega-boobed girls diminished as the 2000s began. The naturals, in their well-filled sweaters, began to regain power, as they had in the 1970s and '80s. Even so, the upsizing trend continues to this day, even in the United Kingdom and Europe, traditionally the home of more naturally stacked girls. Victoria Vale, Barbie Nicole, Brittany Elizabeth, Jessy Bunny, Brooklyn Springvalley and Anastasia Doll have all upsized their already upsized tits for their own personal breast quest, and I have no doubt their look will influence new girls to go big.

Victoria Vale

Europe Dichan: BOOB CRUISING LIKE A BOSS

When looking back at the Boob Cruise (pages 68-77), the name Europe DiChan should be in large neon letters. Europe was one of the biggest strip club stars in the late 1980s and throughout the '90s.

Europe went on the first Cruise in 1994, originally called Boob Camp before it was changed to the more appropriate Boob Cruise. It was on this first trip that Europe emerged as a natural leader, the kind of girl who heads up the conga line at parties and pulls the shy guys onto the dance floor. Europe sailed again in 1995, 1997 and 1998 as the entertainment director for the nighttime shows, the daytime photo shoots and other activities.

Known as "The Mouth," but not for the most-obvious reason, Europe was a boss of big boobs. Her stage performances traditionally closed the nightly exotic dance show. *SCORE* founder John Fox tasked Europe with making sure everything went smoothly. This was no easy job with all the action on-deck and on the islands we visited. With her leadership skills, Europe was well-equipped for the position. She would have done well in the military, in my opinion.

"Europe's flair for exciting her audience had few equals," a passenger named C.S. wrote.

There were times when Europe lost her voice making announcements and emceeing the activities. One of the most-professional models of all, her slogan was, "The show must go on." I remember getting her ice for her sprained ankle one night on the Cruise in 1997, but that injury didn't stop her for a second. She was the glue that bonded all of the models on the voyages.

Europe on the first Cruise in 1994.

"I just screamed as loud as I could and threatened to throw them overboard if they didn't listen," Europe said. She had the lung power and the stamina to keep the action on-schedule.

Like many of the *SCORE* Girl feature dancers of that time, Europe turned down offers to do hardcore.

"Even though I've never done it on video, those girls [porn stars] have nothing on me," she told the editor of the November '95 issue during a rowdy interview. "Trust me! I can suck a dick way better than a lot of them can! I'd put their ass out of a job, so they should thank me!"

Europe's bond with her vibrators was also discussed.

"I masturbate a lot. I'm always using my vibrators. I never go anywhere without at least one. I have about five of them. I only carry one with me. The others are for my shows."

When the big-boob dancing circuit started shrinking at the end of the 1990s, Europe made the Olympic Garden in Las Vegas the club where fans could get a lap dance from her. Today, Europe keeps in touch with the fans on Twitter and maintains a website. Should she be in the Hall of Fame?

Peaks of Perfection

Katy Ann's recreation of Pandora Peaks' June 1996 cover shot (Vol. 31 No. 1; see page five of this issue) was a smash hit with *SCORE* readers and *SCORELAND* members.

"I had a wonderful time and was so honored to recreate the iconic Pandora Peaks cover," Katy Ann said.

Two years before that June '96 cover, Pandora was knocking it out of the ballpark with a pictorial and a cover shot in the September 1994 issue. Some dresses make the girl. Some girls make the dress. What Pandora wore on the cover of that issue was another of her iconic images.

"Whenever I'm in Miami, I always go to Joe's Stone Crab," Pandora said. "I have a funny story about Joe's Stone Crab and the outfit in my layout. I walked into Joe's one night in this dress just like I'm dressed in the layout. I walked through Joe's and everybody stood up and gave me a standing ovation. They didn't even know who I was. Men and women. They all stood up and clapped. I don't know who they thought I was, but it was hilarious. It was probably my fault because I was wearing that skin-tight dress, but I get a little daring sometimes."

Besides featuring and modeling, Pandora also sang and cut a few records in the UK, where she often dominated the tabloid newspapers, starred in the movie *Striptease* with Demi Moore and other mainstream movies and appeared on Argentinian television shows singing, dancing and playing the sexy babe in comedy skits. In 2003, Pandora was voted into the *SCORE* Big-Boob Hall of Fame. A well-deserved honor.

With dancing and modeling behind her, Pandora became a businesswoman, which was easy for her since she'd worked in corporate jobs in Atlanta, Georgia before she ever set a high-heeled foot on a strip club stage.

"I really have a finance background," she said. "I graduated with my B.S. from the University of Georgia and went to work for AT&T. I was in the equipment financing end. If you wanted a phone system for your business, I financed it for you. Then I got a job with Citibank as a senior marketing officer. One weekend, I was ahead at the office, so I took the weekend off and danced. It was a thrill and I received all of this attention. Guys were handing me money like they were potato chips, but that wasn't important. The excitement was. So I continued to do this on weekends and, when Citibank cut out my entire division, I got the movie offer for *Do Or Die*." The rest is history.

Pandora in the Sept. '94 issue.

KATY ANN'S ASS

Katy Ann is perfect from any angle.

I know it's what's up front that counts at *SCORE*. Even so, I don't want to leave some girls' behinds. Two-time Model of the Year Katy Ann has one of the most toned asses I've ever seen. This photo is worth a thousand words.

"I enjoy breast worship, giving jerk-off instruction and the princess fetish," Katy Ann said. "I enjoy wearing bikinis with my super-high, slutty stripper heels. You know these are really in style. They're not meant for everyday girls, just for us big-titty, topless, busty girls."

I keep thinking Katy Ann could be a top feature dancer, but the big-bust strip club circuit no longer exists.

SCORE: What did you think of the end result of the Pandora Peaks tribute shoot you did a few issues ago?

Katy Ann: I thought it was great!

SCORE: Do you have any favorite brands and styles of bikinis and swimsuits you like to wear

Katy Ann: I like Beach Bunny Swimwear and Luli Fama Swim as those brands actually can fit my chest. For modeling, I've found little stripper bikinis that barely fit are always a big hit, so I will wear those.

SCORE: You're in fantastic shape. What kind of fitness workouts do you do?

Katy Ann: I like to do Pilates, weightlifting and cardio.

SCORE: What position do you sleep in?

Katy Ann: I'm a side-sleeper, but I'm trying to convert myself to sleeping on my back only.

SCORE: If you had three wishes that could be granted, what would they be?

Katy Ann: World peace, the ability to eat anything I want and still be super slim and for there to be a bigger range of sexy lingerie for big bust girls to buy. There isn't nearly enough.

SCORE: Speaking of world peace, have you ever seen another woman smack a guy or give him the side-eye for looking at you?

Katy Ann: Oh, yeah! I could write a book about those incidents.

Cleavage Con

There are two kinds of big-boob lovers: those who surf the web looking for free photos and videos and those who actually buy or subscribe to the magazines, buy or rent the DVDs, go to the nightclubs and get the lap dances, join the websites and the fan clubs and go to the expos. They keep things alive with their shows of support.

SCORE has covered the adult conventions since 1993. Shows such as the Adult Entertainment Expo (AEE) in the winter and the Gentlemen's Club Owners Expo in the summer drew enormous crowds. The *SCORE* booth was always a mob scene. It was at the expos that I really understood for the first time the power the girls had, even more than they had in the strip clubs. In 1996, the fire marshals stopped letting fans in one afternoon due to overcrowding. In 2003, over 15,000 attendees and 8,000 industry insiders showed up for AEE. More than 30,000 people attended in 2006, 20,000 of them fans.

Over the years, *SCORE* brought in Chloe Vevrier, Minka, Kayla Kleevage, Summer Sinn, Vixen LaMoore, Danielle Derek, Maxi Mounds, Morgan Leigh, Daphne Rosen, Danni Ashe, SaRenna Lee. Busty Dusty and more. If you were looking for big boobs at the expos, you got them good and you got them big. The conventions used to be a Who's Who of fun-loving *SCORE* and *Voluptuous* models.

The shows began downsizing after the financial crash of 2008, and the pandemic and its aftermath did massively serious damage. While I'm seeing a recovery, I don't believe the expos will ever return to the peak years of 1993-2007. I hope I'm wrong.

Corina Curves (in glasses) with Maxi Mounds and Vixen LaMoore, AVN 2003.

Morgan Leigh gets in the middle of Danielle Derek and Daphne Rosen

Can you name all of the girls in this photo from AVN 2005?

Bosom buddies Danielle Derek and Alexia Moore at AVN 2006.

Minka with Vixen and Crystal Gunns at AVN 2005.

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Colombian
Goldie

LATINA BEAUTY VIOLETTA WILL TURN YOU ON.

Chances are you know what Colombian gold is. Well, all it took was one look at this goldilocks from Colombia and we were high on everything about her. Violetta is a slim 'n' stacked natural with exotic beauty, long legs, beautifully shaped tits and areolae that remind us of Valory Irene's. "I like to show off my breasts and draw attention to them," she said.

Violetta is a natural wonder in that she hardly ever wears a bra and still has super-firm tits. That's what youth and good genes will do for a girl. She enjoys going to the beach and is into fulfilling her sexual fantasies, and it so happens that one of her fantasies is sex on a beach. She has sex just about every day and told us, "I love when a man sucks on my tits." We're sure her men don't need to be asked. And if you'd like to see Violetta getting her nipples sucked and her pussy fucked, check out her first XXX scenes at *SCORELAND*.

CHECK LIST

VIOLETTA

BIRTHDAY: November 20 **HEIGHT:** 5'1"
WEIGHT: 124 lbs. **BRA SIZE:** 34DDD
MEASUREMENTS: 40-26-36
BORN: Venezuela **LIVES:** Colombia
MOVIES: Solo and XXX videos are online in the members area of Scoreland.com.

SCORE DEBUT
Hope &Glory

HELENA HOPE SHARES HER LOVE.

"I love being outdoors, hiking and collecting what I so lovingly refer to as eye-fucks, which is the attention and stares I get from men admiring my body," said Helena, a green-eyed beauty from upstate New York who has a lot to admire, and not just the obvious.

"When I say I love the attention I get over my boobs, it's an understatement," Helena said. "I love being approached and feeling like all eyes are on me. I truly love being lusted over." As for our "not just the obvious" comment, we'll get to that in a moment. As for the obvious, Helena is top-heavy, tight, toned and beautiful in a very approachable, girl-next-door way.

Wow! Check out Helena's ultra-pink, Veri Knotty-type butterfly pussy lips. When we saw them, we actually managed to tear our eyes away from her tits for a little while. This girl truly has it all. "I had worked for years in the medical community, but I realized that this is absolutely my calling," she said. "I love sharing my sexual desires. Life is too short not to feel sexy!"

CHECK LIST

HELENA HOPE

BIRTHDAY: November 27
HEIGHT: 5'7"
WEIGHT: 146 lbs.
BRA SIZE: 36M
LIVES: Albany, New York
VIDEOS: Online in the members area of Scoreland.com.

Her
Body's
a
Wonderland

TAKE A RIDE ON RICKI'S CURVES.

"My fetish is size," said Ricki Raxxx, who made growth spurt history when she went from an F-cup in her *SCORE* debut in 2002 to an M-cup when she returned last year. Her areolae got bigger, too, and are among the largest ever seen. As for the rest of her body…wow!

Ricki says she super-sized her tits for your viewing pleasure, but the show doesn't stop there. She also has long, shapely legs, a pussy with a nice helping of hair on top and pink fuck holes she loves to spread as wide as possible. "The advantages of large boobs is that they are great eye candy and fun to play with," Ricki said. "The disadvantage is that everyone's wife hates me." Maybe so, but every *SCORE* Man loves her.

CHECK LIST

RICKI RAXXX

BIRTHDAY: June 6
HEIGHT: 5'3"
WEIGHT: 134 lbs.
BRA SIZE: 34M
PREVIOUS APPEARANCES: Vol. 30 No. 3 and more
MEASUREMENTS: 44-26-38
MOVIE: *SCORE Silhouette 3* (X-Rated and available on page 99). More videos in the members area of Scoreland.com.

SCORE DEBUT
Sparkling Crystal

CRYSTAL CHASE IS A LOT NAUGHTIER THAN SHE LOOKS.

This issue, we've frontloaded the deck with our top-heavy newcomers, and last but definitely not least, we have Crystal Chase, a 19-year-old dream from Texas who said of showing off her curvy body and fucking on-camera, "I've never been happier." She's happy and we're happier.

Crystal looks sweet and innocent, but she's definitely not the latter. "I've always wanted to do a glory hole, but otherwise, I've done everything," she said. Fetishes: "Hardcore BDSM." Masturbation? "Not really. I prefer getting nailed 100%." Blow jobs? "I'm on Team Swallow all the way if I'm not getting a facial." Girls? "All the time. I love playing with boobs and pussies." Favorite kinds of dates? "Cute, romantic ones with picnics or dinner then go home and do you know what." We definitely know now.

CHECK LIST

CRYSTAL CHASE

BIRTHDAY: June 10
HEIGHT: 5'7"
WEIGHT: 146 lbs.
BRA SIZE: 32DDD
MEASUREMENTS: 38-28-36
BORN: Texas
LIVES: Los Angeles, California
VIDEOS: Solo and hardcore online in the members area of Scoreland.com.

Casca
Fuck That Busty MILF!

CASCA CASTS HER SPELL ON A YOUNGER MAN.

"My best sexual encounters usually involve a certain kind of mood or atmosphere," said Casca Akashova, who's definitely setting the right mood by shoving her tits into this lucky guy's face. "It's very healthy to experiment, to explore your own body and your sexual nature, to find out what you enjoy. I'm open to surprises." It's no shocker that this guy is totally into Casca.

Casca has gone a long way in a short time, from unknown when she debuted in Vol. 28 No. 5 to becoming one of the world's hottest big-titted MILFs, from a girl who didn't spread her pussy to a wanton seductress who sucks and fucks for all the world to see. She has watched her hardcore scenes. "I was excited and bashful at first, but the more I watched them, the more excited and turned on I got," she said.

Casca changes her hair like some people change their clothes. We've seen her with shoulder length white hair, long, flowing blond hair and now with short, dark hair, but some things about her never change: her big tits and sexuality. "Being wanted by the person you want is the best compliment," Casca said. "Good chemistry leads to the best sex. What satisfies me is someone who listens to me and my body. Someone who pays attention." We're paying attention.

SCORE
CASCA AKASHOVA • VOL. 31 NO. 3

CHECK LIST

CASCA AKASHOVA

BIRTHDAY: March 13 **HEIGHT:** 5'3" **WEIGHT:** 114 lbs.
BRA SIZE: 32G **MEASUREMENTS:** 40-26-34
PREVIOUS APPEARANCES: Vol. 30 Nos. 3 & 1 (XXX), Vol. 29 No. 4 and No. 2 (XXX), Vol. 28 No. 5
MOVIES: *SCORE Xtra 17, Busty Cock Worshippers 6* and *Big Racks, Hot MILFs 5* (XXX-Rated & available on page 99). A hardcore video of Casca is included with this issue. See page three for your exclusive code.

Casca

The Greatest Big-Boob Movies Ever

WHY IT'S GREAT: It was great at the time because we had four great girls–Chloe Vevrier, Lorna Morgan, Kerry Marie and Chaz–together in one beach house for a week of fun in the sun. Among the highlights: the girls giving Chloe an oily massage. It got greater in retrospect because, although we didn't know it, the last Boob Cruise had sailed, and our on-location projects would replace them.

The world has been *SCORE* Girls' stage

From left to right, Lorna Morgan, Kerry Marie, Chloe Vevrier, Chaz and a girl who was on the set but not in the movie, Desirae. SCORE invented the big-boob lineup.

For over 30 years, The SCORE Group has produced hundreds of big-boob movies featuring the greatest busty babes in the world. All of them are special, but some of them stand out. In this section, we're featuring our 16 greatest movies ever. Some of them are exceptional because of the tropical locations where they were shot. Some of them are notable because of their unusual themes or because of a unique event (perhaps a girl's first XXX) that takes place. And all of them are worth watching because of the girls. How many are in your collection?

CELEBRATING 1992 30 2022 Years of SCORE

Voluptuous PRESENTS
Amazing HD Underwater BOOB ACTION!
Big Tit Skinny Dip
STARRING: VALORY IRENE • TERRI JANE • DORS FELINE • LANA IVANS

WHY IT'S GREAT: We took four naturally stacked babes and high-tech HD underwater video gear to the Caribbean to film a movie unlike any we had ever done before…unlike any anybody had done before. Valory Irene, Lana Ivans, Terri Jane and Dors Feline starred in what we called "total big-tit submersion therapy."

The girl on the far left is Lana Ivans. Next to her is Valory Irene. Below, Terri Jane and Dors Feline. To the right …well, guess whose tits?

WHY IT'S GREAT: One reviewer said, "Consider this the monster truck rally of huge breasts. With trumpets blaring, the announcer states that they 'intend to settle, once and for all, who has the best tits in the world.' Sounds like a guaranteed phenom to me." Fact: There has never been a movie anything like this.

The lineup, from left to right, Kayla Kleevage, Casey James, Maxi Mounds, SaRenna Lee, Minka and Plenty Uptopp. Who's the bustiest of them all?

WHY IT'S GREAT: The hard-core action is super-raunchy. Among the highlights are Danielle Derek's first anal scene and TSG exclusive Denise Derringer in one of her few XXX scenes. But what makes this title unique for big-boob lovers is the special effects: a bunch of big-tit-loving talent scouts telekinetically making super-busty girls' tits pop out of their tops. It's truly a boob lover's ultimate fantasy.

Clockwise from top left, fuck stars Daphne Rosen, Jada Fire, Danielle Derek, Denise Derringer and Jade Feng.

WHY IT'S GREAT: Five fine naturals, Christy Marks, Lorna Morgan, Angela White, Terry Nova and Gianna Rossi, in Eleuthera, an island paradise in the Bahamas. Lorna's tit-sucking, pussy-grinding girl-girl with porn star Gianna is easily the hottest scene she's ever shot. And then there's Christy Marks getting an oily massage from her housemates in a redux of Chloe's scene in *On Location Key Largo*.

Christy gets massaged then takes aim at Angela's pussy. Gianna and Lorna demonstrate their suction power on ecstatic, orgasmic Terry.

WHY IT'S GREAT: It's one of the most-ambitious movies we've ever shot, not only because we flew the cast and crew to the Hungarian countryside but also because of the co-stars (real horses) and the complexity of the videography. And because we didn't know until the last minute whether Karina Hart would do her first tit-fuck scene with a guy. Yes, she did it!

Clockwise from this pic, Jasmine Black takes two, Terry Nova and Christy Marks suck side-by-side, Melissa and Kristi share a load and Karina Hart does it!

WHY IT'S GREAT: First, the size of the cast: eight top-notch naturals–Alexya, Sha Rizel, Erin Star, Helen Star, Codi Vore, Daria, Demmy Blaze and Kitty Cute–at a beach house in the Dominican Republic. Next, the quantity of group action: seven group scenes, including the Star sisters playing with a fuck machine. The wet tits and poolside action. The bikinis. And then, in the finale, the mother of all big-tit oiling scenes with the eight girls in a wild romp.

The stars, from left to right, Kitty Cute, Erin Star, Codi Vore, Helen Star, Demmy Blaze, Alexya, Daria and Sha Rizel in the final scene.

WHY IT'S GREAT: Daphne Rosen, Danielle Derek, Jade Feng and Denise Derringer step into the glory hole booth and suck and fuck cocks without knowing who they belong to. A lot of the times they're blindfolded, so there's the unspoken message, "These girls are so horny, they'll fuck any cock at any time." Daphne, Danielle and Denise all take cocks in their asses. Whose cock? They don't care. Plus, Morgan Leigh is featured in a bonus solo scene. This is the raunchiest, sluttiest movie we've ever produced.

Denise Derringer was not a porn star. She just acted like one. A friend of SCORE Girl Colt 45, she came to TSG and did it all. Jade Feng got groped. Daphne Rosen sucked one cock then another. Danielle Derek got fingered by who knows who.

WHY IT'S GREAT: It was just so unusual. Here we had Cassandra, a big-time big-titted porn star who did it all. The raunchiest stuff. And then we had Kerry Marie, Ines Cudna and Nicole Peters, who had never sucked a dick on-camera in their lives. And Cassandra was going to teach the other three girls how to become man-pleasers. Kerry Marie's poolside dildo scene with Cassandra is undoubtedly the hottest she's ever done.

Above, left to right, Nicole Peters, Kerry Marie, Cassandra and Ines Cudna. Here, Kerry Marie gets a...lesson?

WHY IT'S GREAT: The only compilation movie on our list is here for a very good reason: This five-hour, two-DVD package is the only Boob Cruise movie featuring all five voyages. For every big-tit lover who ever sailed on a Boob Cruise and every big-tit lover who dreamt about being on one, this movie puts you in the middle of the action with the greatest stars of *SCORE*'s early years. Basically, this movie is one big party.

Dawn Stone shows off her flexibility during Boob Cruise 2000 while Casey James enjoys some down time. To the left, Busty Dusty, and Donita Dunes learns the ropes.

If you can't get a girl with BIG TITS, make her!
2 DISC SET
STARRING
Daphne Rosen
as a superhuman fuck doll
SCORE PRESENTS
BOOB SCIENCE
EVA NOTTY MAGGIE GREEN ANGEL GEE AILEEN GHETTMAN CONTESSA ROSE

WHY IT'S GREAT: Our parody of the 1985 film *Weird Science* is about two super nerds who can't get chicks, so they use technology to create one of their own. She happens to be Daphne Rosen, who's transformed from fake doll to real doll. Then the fun begins. First, Daphne gives the boys some pointers by strap-on fucking Maggie Green in Maggie's first girl-girl. Then the boys score Angel Gee, Eva Notty, Contessa Rose and Aileen Ghettman, all in their first fuck movies. Finally, Daphne and Angel do 'em both at a wild party where Daphne gets ass-fucked.

Eva Notty (top) gives her first on-camera BJ, Daphne Rosen breaks Maggie Green's girl-girl cherry and Contessa Rose enjoys her first hardcore. In the finale, the boys get their mouths on Daphne while Angel Gee sucks.

WHY IT'S GREAT: This was the first *On Location* movie, and we got off to a great start. The cast is spectacular. Host Lorna Morgan takes viewers where they'd never been before: behind the scenes of a week-long photo shoot. Joining Lorna are Linsey Dawn McKenzie, Kerry Marie, Annette Christianson, Jade, Adele Stephens, Teresa May and Jessica Turner. There's bikini and beach action, lots of boob bouncing and jiggling, even Lorna shopping for the week's groceries.

From left to right, Jade, Jessica Turner, Kerry Marie, Lorna Morgan and Kelly Christiansen on the beach. We'd say the scenery is spectacular!

WHY IT'S GREAT: For natural boob power, this might be, pound-for-pound, the most tit-packed movie we've ever produced. All five girls–Hitomi, Leanne Crow, Micky Bells, Natalie Fiore and Jenna Valentine–are absolutely A-list super-stacked, and they made Mexico's stunning Bahia de Banderas even more picturesque. Turned out, some of the best action took place inside, such as Hitomi's scene with Micky and Natalie (below).

When Micky Bells mashes her tits against Hitomi's and Natalie Fiore reaches out for a grab, something special is going on. Above, Hitomi shows off the greatest Asian naturals ever, Jenna and Leanne are busty bedfellows and Natalie and Micky enjoy a bath.

WHY IT'S GREAT: Granted, the plot is preposterous: Valory Irene, Lana Ivans, Arianna Sinn, Sophie Mae and Eden can't keep a boyfriend (yeah, right!), so they fly to Portugal and enroll in Michelle Bond's school to become the ultimate man-pleasers. But it was a great excuse to get these six naturals together. In Michelle's school, group girl scenes, strap-on fucking and erotic boob oiling were always on the curriculum.

Professor Bond is surrounded by her students. Clockwise from top left, Valory, Sophie Mae, Arianna, Eden and Lana.

WHY IT'S GREAT: Two of the stars, Valory Irene and Sha Rizel, have become Big-Boob Hall of Famers. Hitomi is a sure thing to get in as soon as she's eligible. Joana Bliss is one of the greatest voluptuous babes ever. And here they all are in one movie, shot in the Dominican Republic. They oil up their perfect bodies, sunbathe nude, put on bikini shows, play with each other's tits, take steamy showers and do much more.

Valory Irene and Joana Bliss at the top, Hitomi and Sha Rizel at the bottom, all having fun in the sun.

WHY IT'S GREAT: Alexis Silver, Kali West, Rachel Love, Daylene Rio, Alia Janine and Shyla Shy star in the most spectacular sex adventure ever filmed. Deep in the jungle live six tribal babes who have never seen a real man. When four male explorers show up, they take them prisoner and fuck for the first time. Kudos go to our set designers and stylists for creating the realistic jungle setting.

Kali West, Shyla Shy and Rachel Love make lezzie love to their queen, Alexis Silver, while Alia Janine and Daylene Rio do the tongue tango. When the explorers show up, the girls feast on man-meat.

BOOB BEAT

Continued from page 13

you extra horny?

Alexsis: Dancing. Occasionally touching my feet under the table with my lover at dinner. When I get ready to go out and dress in a nice dress and look in the mirror, thinking about how much the guy is gonna love what he sees.

SCORE: What's the best compliment you've ever received?

Alexsis: Working on cam, compliments flow like 20 a minute. One I hear a lot is, "Did it hurt when you fell from heaven?" I also hear, "I bet you make babies smile" and "You might be the reason for global warming." A bad one: "You look pretty today." Yesterday, no? Or, "I wanna be the chair you sit on."

SCORE: What's the best part about being a beautiful woman?

Alexsis: I get things done more easily and I always start off on the right foot with people. Sometimes I get my car washed for free or a gentleman will give me his place in line or even a nice discount at the construction store.

SCORE: What were your top three sexual encounters?

Alexsis: The first was getting spoiled by my lover with a romantic bath with bubbles and a massage under candlelight. The second was dinner with a lesbian girl. She got her hand under my skirt while we were at the table and then we went to the ladies room and she made me cum. The third was sex on the beach and almost getting caught.

SCORE: Alexsis, we wish you a successful 2023.

GIRLS OF CHRISTMAS PAST

We always get requests from readers to bring back this girl or that girl. The fact is, the average modeling career of many *SCORE* and *Voluptuous* Girls lasts about three years or less, and that time span is often on-and-off because they take breaks for different reasons. It can be difficult to even contact them, let alone bring them back, for new shoots. Of course,

Continued on page 87

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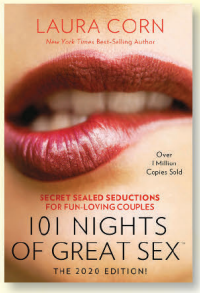
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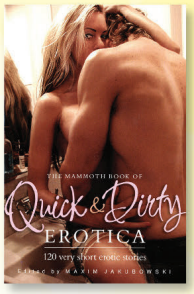

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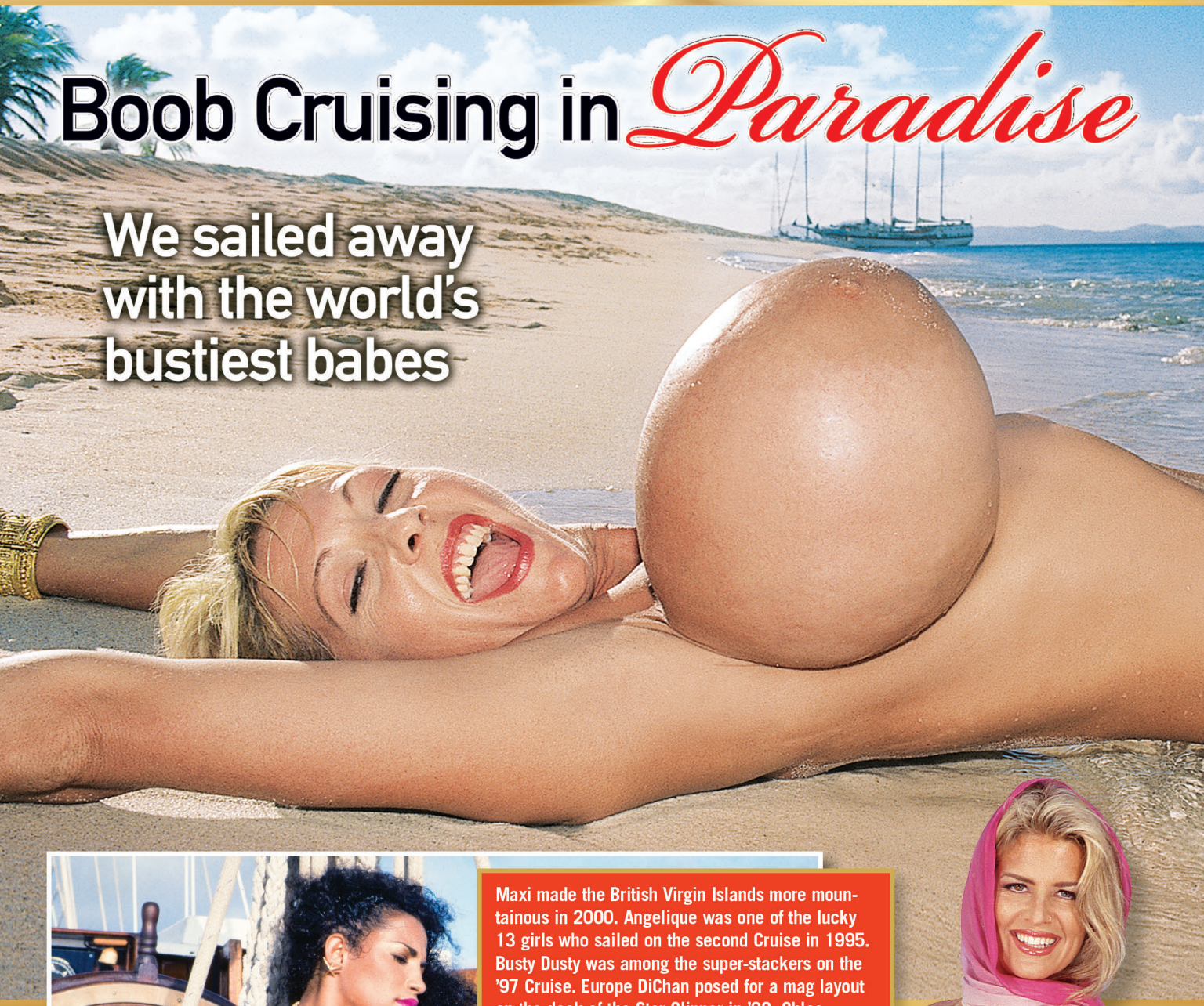


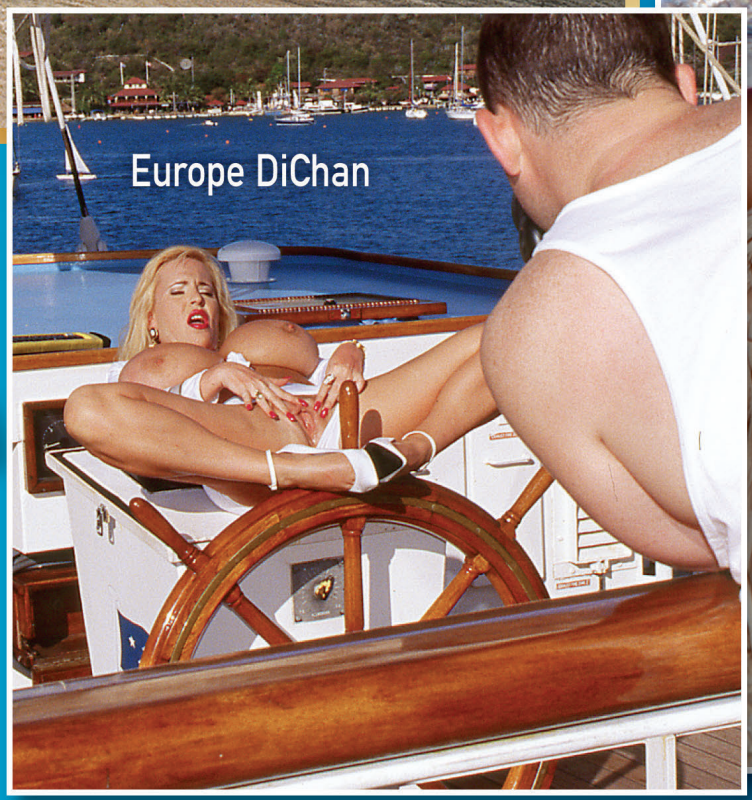
Maxi made the British Virgin Islands more mountainous in 2000. Angelique was one of the lucky 13 girls who sailed on the second Cruise in 1995. Busty Dusty was among the super-stackers on the '97 Cruise. Europe DiChan posed for a mag layout on the deck of the Star Clipper in '98. Chloe Vevrier brought Hawaii to the Caribbean in 1997.

In mid-summer 1994, a ship carrying Chloe Vevrier, Europe DiChan, Tawny Peaks, Lisa Lipps, Danni Ashe and an assemblage of *SCORE* staffers and photographers sailed from Grenada, an island country of the West Indies in the eastern Caribbean, not far from the coast of Venezuela. It was an exciting time for everyone on-board, especially the boob-struck male passengers, who were about to spend a week with some of the bustiest babes in the world in what we called "Boob Camp." They didn't know it, but the Boob Cruise had set sail.

CELEBRATING 30 Years of SCORE 1992 2022

Maxi Mounds

Chloe Vevrier



Europe DiChan

Tawny Peaks and Lisa Lipps had a great time on the 1994 Cruise, while just outside the frame of this photo, *SCORE* Men were watching and living the dream. Word spread quickly. By the time the Boob Cruise returned to shore, every big-boobed babe and every big-tit lover knew about the Cruise and wanted to know when the next journey would happen. Quickly, plans were made for a second Cruise in 1995, and interest exceeded our most-ambitious expectations. Almost every *SCORE* Girl wanted a spot on the ship. The passenger list grew to the point where we had to make a waiting list. Boob Cruise '95 sailed in the Caribbean with 13 girls and a packed ship for *SCORE*'s Fantasy Vacation.

Just hanging out on the Cruise, passengers may have been treated to the sight of Linsey Dawn McKenzie pouring water on Jessica Turner. Or maybe Dawn Stone cooling down. Or Tawny Peaks and Lisa Lipps doing the tongue tango and boob grab on the inaugural Cruise. On the beaches, there was always something going on, such as Sammie showing off her treasure chest.

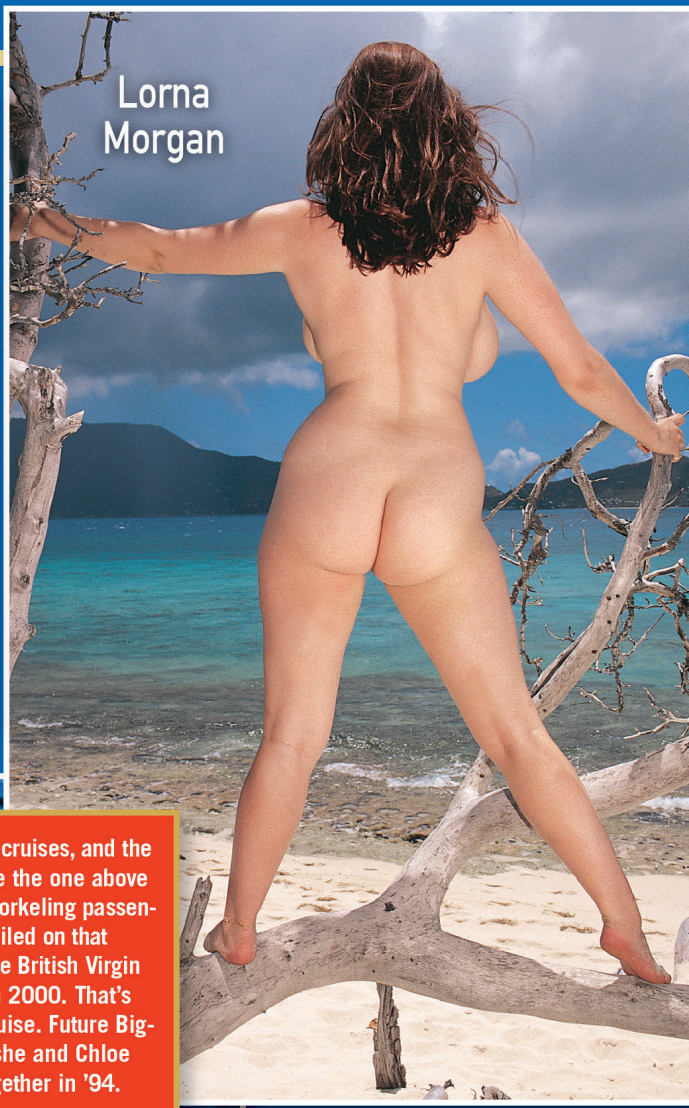
These photos have one thing in common: They were shot in the early morning, just after dawn. The Cruise had many repeat passengers, but newer ones were always surprised that the photographers scheduled photo shoots so early in the morning. That's because the first light of day is considered the magic hour for photography.

We took a year off to recover from the around-the-clock action of the '95 Cruise and came back bigger than ever in 1997 with 21 girls. What did it mean to sail on the Cruise? One Cruiser wrote, "It meant staggering to bed at four a.m. and waking up two hours later for another day of action and a new island. It meant eating at a table of busty shipmates where there is never a silent moment. It meant dancing with a scantily clad girl who laughed when her big tits fell out of her dress. It meant looking at a pure black sky and noticing the stars like never before, the heady scent of suntan lotion and sweat emanating from suntanned girl-flesh. It meant living in your own separate world, and whatever was happening back home didn't matter. The ship was the world."

Casey
James

Angelique

Minka



Crazy things happened on the cruises, and the proof was in the pictures, like the one above of Nicole Tyler straddling a snorkeling passenger in 1997. Sana Fey also sailed on that Cruise. Lorna Morgan made the British Virgin Islands even more beautiful in 2000. That's SaRenna Lee on the 1995 Cruise. Future Big-Boob Hall of Famers Danni Ashe and Chloe Vevrier enjoyed their time together in '94.

The 1998 Cruise, which we called "The Ultimate Voyage," was the biggest of them all with 24 girls, some of the hottest names in the big-bust world. There was a mix of returning shipmates (Europe DiChan, Heather Hooters, Casey James, Linsey Dawn, Minka, Busty Dusty, Sana Fey, SaRenna Lee, Vanessa, Nicole Tyler, Brittany Andrews) and newbies (Dawn Stone, Angel Eyes, Deanna Baldwin, Skye Blue, Nicky Tease, Bobbie Wonders, Connie Kline, Adele Stephens, Rachel Rocketts, Summer Leigh, Roxy Rider, Sammie Black and Summer Cummings). On board were three makeup artists, seven photographers, three videographers, 10 Miami *SCORE* staffers, 75 passengers, the ship's crew and, of course, the girls. Said *SCORE* founder John Fox, "From the pre-cruise party to our last morning breakfast, there was a wonderful mellow soul to this year's Cruise. We feel it was the best one ever."

Danni
Ashe
Chloe
Vevrier

"The 2000 Boob Cruise changed my life," said Morgan Leigh, who sailed with her husband as passengers on the 2000 Cruise. "I thought, 'If they can do it, so can I!'" Morgan supersized her tits and went on to win 2006 *SCORE* Newcomer of the Year.

Boob Cruise 2000 sailed from St. Thomas, U.S. Virgin Islands, on April 30 with a mix of returnees from the previous Cruises and many newcomers: Adina, Alyssa Alps, Ariana, Brittany Love, Casey James, Dawn Stone, Donita Dunes, Jessica Justice, Jessica Turner, Linsey Dawn McKenzie, Lorna Morgan, Maxi Mounds, Melody Foxxe, Minka,Tanya Danielle and Windy Leigh. In many ways, it was much like the previous cruises: gorgeous girls, star-struck passengers, photo shoots on the beaches of the Virgin Islands by day, striptease shows on-deck at night as the guys clicked away or rolled their video cameras. We didn't know it would be the final Cruise, that we had sailed for the final time and a new era of *SCORE*–with multi-girl photo shoots around the world, inspired by the Boob Cruise–would begin.

Stacy's
Perfect
PAIR

THIS GIRL HAS A TREASURE CHEST.

What's your favorite view of Stacy Vandenberg's JJ-cup naturals. The frontal with her gorgeous milkers dominating her chest? The side view with the slight ski-jump shape of her tits? On her back in the tit-fuck position? Or bending over with those succulent hangers just begging to be milked and sucked? Somehow, beautiful Stacy has tits that look great from every possible angle.

"I never thought I'd be a model," Stacy said. "My height is only 158 centimeters [5'2"] and my figure isn't standard. It's been like a fairy tale." Stacy said her favorite thing about modeling is "being myself. I feel liberated. I think about the most beautiful photo shoot and imagine that the new photos will be better than the previous ones." They always are, but that's easy with her face and perfect pair.

Stacy doesn't know how to take a bad photo and all of her pictorials are outstanding, but sometimes there's a shot in a set that screams to your editor, "The readers really need to see this one." Such is the case with the photo taking up most of this spread. The eye contact… the look on her face…her creamy, pillowy tits bunched together, the taper of her waist, her womanly hips, her soft legs. Totally hot. Enjoy the view, *SCORE* Men.

CHECK LIST

STACY VANDENBERG

BIRTHDAY: March 8
HEIGHT: 5'2"
WEIGHT: 134 lbs.
BRA SIZE: 32JJ
MEASURES: 40-28-38
PREVIOUS APPEARANCES: Vol. 30 No. 3, Vol. 29 No. 4, Vol. 28 Nos. 5 & 2
MOVIES: *SCORELAND Awards 3* and *SCORELAND Awards 2* (Photo slideshows only). Available on page 99.
WEBSITE: StacyVandenbergBoobs.com is part of the BigBoobBundle).

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BOOB BEAT

Continued from page 66

I always hope the great ones will return someday and a few of them do. My shattered nerves have not yet fully recovered from Kelly Christiansen (below) dropping out of sight.

Kelly Christiansen modeled on and

off in 2010 and 2011. Hitomi (below) began modeling for *SCORE* in 2011 and publicly announced her retirement earlier this year. That news shocked me because she's one of the most famous big-bust stars in history,

very career-oriented and could have kept modeling, like Minka and Kayla Kleevage have.

Big
Tits
&
Anal

HORNY ALURA JENSON TAKES IT IN EVERY HOLE.

"If we're not fucking on the first date, there won't be a second date," said Alura, U.S. Navy veteran, divorcee, former stripper and a girl who lists her top three sexual experiences as "all of my gang bangs, drunken sex and sex with strangers." Here, Alura is fucking Johnny seconds after she met him, and she's not interested in dating him.

"Here's the thing," said Alura, who was born in Philadelphia and lives in Las Vegas. "I'm not the kind of woman who likes to be treated gingerly. I'm the kind of gal who likes a great, big, fat dick, and I'd like you to ram it in me, baby. I got into porn because I was being very crazy with my sexual habits. I was fucking way too many people. I wanted to do something safer." That's what porn is for.

Alura grew up in a large Catholic family. After leaving the Navy, she earned a degree in exercise kinesiology and became an instructor in that field. She went on to exotic dancing at the famous Palomino club in North Las Vegas, dated and married one of her fans, had kids and got divorced when her hubby became too controlling, meaning he didn't want her fucking other men. There's a guy who didn't know his wife. His loss. Our gain.

CHECK LIST

ALURA JENSON

BIRTHDAY: May 31 **HEIGHT:** 5'8"
WEIGHT: 158 lbs. **BRA SIZE:** 32G
MEASUREMENTS: 40-30-40
PREVIOUS APPEARANCES: Vol. 28 No. 5 (XXX), July '15 (XXX), June '13
MOVIES: *HardSCORE 8* and *SCORE Xtra 17* (XXX-Rated); *SCORE Silhouette 3* and *Mega-Stacked* (X-Rated). All available on page 99. A free video of this scene is included with this issue.

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Voluptuous
BRAND NEW SCENE! DEMMY BLAZE BUSTIER THAN EVER!
DEMORA AVARICE
ALL STACKED ALL NATURAL 11
HOLLY GARNER

ALL STACKED, ALL NATURAL 11

All Stacked, All Natural has been the best-selling all-natural big-tit series in the world for three decades, but there's never been an edition as boob-packed and filled with superstars as this one. From reigning Newcomers of the Year Molly Evans and Holly Garner, O-cup newbie Demora Avarice and spicy debutantes Effie Prince, Oksana and Bimbo Kaya to bra-busting legends Vanessa Y., Demmy Blaze, Amora Lee and more, this one has it all, and it's loaded with boob play and the in-your-face views you expect from the folks who know big breasts best.
240 Min. X-Rated (DVD only)

BEST SELLERS

TOP 3 MOVIES OF THE MONTH

BRICKHOUSE BABES

Big tits, round asses and endless curves…the 12 girls in this movie have them and know how to use them to get you hard and off, whether they're by themselves or fucking and sucking hung studs. Six hardcore and six solo scenes. Features Demora Avarice.
120 Min. XXX-Rated (DVD only)

BUSTY FUCKS 2

The movie big-tit lovers have spent nearly 20 years waiting for: legendary natural Joana Bliss sucks and fucks on-camera for the first time, and it was worth the wait! Also features Natasha Nice getting her big tits and hairy pussy fucked. A must-have.
120 Min. XXX-Rated (DVD only)

PRINCESS PUMPKINS

She's horny as can be, and in this movie, she shoves her gigantic gazongas into the camera, talks dirty and fucks her wet cunt with her fingers and huge toys. Plus a BJ/tit-fuck simulation and an interview with a girl who has done movies only for us.
120 Min. X-Rated (DVD only)

SCORE FUCK DOLLS 2

Seven babes satisfy huge cocks. Features Holly Wood, who super-sized her rack, huge-titted, big-assed Joslyn James (who used to be Tiger Woods' mistress), French babe Anastasia Doll in only her second tit-fuck scene ever plus four more babes who know how to fuck.
125 Min. XXX-Rated (DVD only)

SCORELAND AWARDS 3

Every girl who appears in our mags and *SCORELAND* is a star, but some girls are a cut above…the ones who get honored by readers and members in the year-end awards. Features the 2020 winners on two boob-packed discs.
315 Min. XXX-Rated (DVD only)

THE FIRST-TIMERS

The SCORE Group has been home to the greatest busty babes ever, and many of them broke their hardcore cherries with us. This first-of-its-kind collection brings you 25 of the greats, some of who only fucked for is, in their first XXX scenes. An incredible value worth hundreds.
542 Min. XXX-Rated (DVD only)

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VOLUPTUOUS XXX A-LIST 2

Kitty Cute, who we never thought would fuck on-camera, makes her XXX debut, and it's a great one. Colombian sex-pot Mer also makes her hardcore debut. Plus Danni Lynne, Laila Lust Laura Tithapia, Laila Lust, Ashlyn Peaks, Natasha Sweet & more.
270 Min. XXX-Rated (DVD only)

THE PERFECT PAIR

No matter your definition of big-breast perfection, there's a girl for you in this collection. From Danni Ashe and Linsey Dawn McKenzie in the 1990s to Karina Hart and Joana Bliss in the 2000s to the great girls of today like Valory Irene, Hitomi and more.
260 Min. X-Rated (DVD only)

FUCKIN' NATURALS 4

Six super-stacked babes ex-pert at the art of tit-sex, mashing their flesh pillows in lucky dudes' faces, wrapping their breasts around their poles and even tit-fucking and sucking cock at the same time, an advanced skill. Of course, they have pussies to fuck, too.
136 Min. XXX-Rated (DVD only)

BIG RACKS, HOT MILFS 5

Twelve moms, wives, grannies and divorcees who can't get enough cock between their tits and in their mouths and pussies. Three anal scenes. Filmed with the camera angles you love. Stars Caska Akashova, Shelby Gibson and Minka in her comeback scene.
262 Min. XXX-Rated (DVD only)

BUSTY COCK WORSHIPPERS 6

Slim 'n' stacked babes make cocks disappear in their cavernous cleavage and take loads of cum all over their tits. Stars big-assed Stassi Rossi, Anastasia L'Amour, Winter Rae and Billi Bardot and legends Minka and Claudia Kealoha.
386 Min. XXX-Rated (DVD only)

BUSTY COCK WORSHIPPERS 4

Stars Alura Jenson taking a big cock up her ass, Kelly Christiansen, Eva Notty, MILFs Amber Bach, Sara Jay, Brandy Dean, Sharon Pink, Alura Jenson, Ashlee Chambers, Carly Parker, Nadia Night, sexpot Kianna Dior and many more.
399 Min. XXX-Rated (DVD only)

THE GREATEST BIG-TIT MOVIES EVER MADE!

SCORE XTRA 17

From Anastasia Doll in her first tit-fuck, Casca Akashova, Winter Rae, Stassi Rossi and Brooklyn Springvalley to the legendary Minka, this movie has it all for big-tit lovers: tit-fucking, blow job and fucking action in which the focus is always on those huge tits.
320 Min. XXX-Rated (DVD only)

HARDSCORE 8

Elite *SCORE* Girls with off-the-chart sex drives suck and fuck for your viewing pleasure. Features Alura Jenson anal, Minka, Amber Alena, Victoria Lobov, Tigerr Benson plus 10 more babes, including Mia Khalifa –a girl we discovered– in a blow job scene on DVD for the first time.
351 Min. XXX-Rated (DVD only)

HARDSCORE 5

14 lusty, busty babes suck and fuck huge, hard cocks. Two more fuck each other. Features a sensational including Euro slut Patty Michova, tiny-but-stacked Lolly Ink, Indian beauty Holly Brooks, naughty girl Alura Jenson, Sheridan Love and reader's wife Barbie Kelly.
331 Min. XXX-Rated (DVD only)

MEGA-STACKED

Features 18 of the bustiest babes in the world. The elite. Girls whose racks strain any bra or top they wear. Stars two-time Model of the Year Katy Ann, Alura Jenson, Minka, Katie Thornton, Amber Alena, Sandra Star, Anatasia L'Amour, Brittany Elizabeth and more.
275 Min. X-Rated (DVD only)

SCORE SILHOUETTE 2

18 beauties who are spectacular in every way, from their super-curvy bodies to their in-your-face modeling. Stars Katy Ann, readers' wives Shelby Gibson and Victoria Lobov, Korina Kova, the legendary Minka, Katie Thornton, Amber Alena, Danielle Derek and more.
261 Min. X-Rated (DVD only)

SCORE SILHOUETTE 3

We've been the world-wide leader in slim 'n' stacked babes for over 30 years, but the girls in this flick take slim 'n' stacked to supersonic levels. 19 sexual super girls show off their incredible bodies in scenes shot by boob lovers for boob lovers. Features Ricki Raxxx and Alura Jenson
272 Min. X-Rated (DVD only)

All discs are Region-Free

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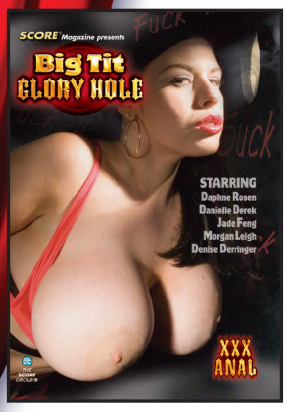

BIG-TIT GLORY HOLE

Enter a new dimension of big-tit hardcore…a dimension in which stacked babes Daphne Rosen, Danielle Derek, Jade Feng and Denise Derringer suck and fuck cocks without knowing who they belong to. Daphne, Danielle and Denise, all get ass-fucked
172 Min. XXX-Rated (DVD only)

TITS-A-POPPIN'

Bbig-tit loving music execs telekinetically open the tops of super-busty babes. They use this ability on girls who show up for auditions that turn into fuck sessions! Denise Derringer & Danielle Derek get ass-slammed. Plus, Daphne Rosen, Jade Feng and Jada Fire.
116 Min. XXX-Rated (DVD only)

BIG BOOB PARADISE

What do Christy Marks, Angela White, Lorna Morgan, Terry Nova and Gianna Rossi do on a deserted, tropical island? Everything your mind wants them to! Join this legendary cast for incredibly erotic breast-play, hole-plugging masturbation and unbridled lezzie sex.
120 Min. X-Rated (DVD only)

BUSTY RIDING ACADEMY

Six super-stacked naturals go to Busty Riding Academy hoping to learn how to ride, but they end up riding more than horses. They ride cocks! Features Christy Marks and Terry Nova in a four-way and Karina Hart's only tit-fuck scenes.
152 Min. XXX-Rated (Blu-ray or DVD)

If you can't get a girl with BIG TITS, make her!
2 DISC SET
STARRING
Daphne Rosen
as a superhuman fuck doll
SCORE PRESENTS
BOOB SCIENCE
EVA NOTTY MAGGIE GREEN ANGEL GEE AILEEN GHETTIMAN CONTESSA ROSE

BOOB SCIENCE

A red-hot, hardcore, super-busty take on the classic movie *Weird* Science. Two super nerds can't get chicks, so they use technology to create one of their own. Features Eva Notty in her first XXX and climaxes with Daphne Rosen and Angel Gee in a four-way
137 Min. XXX-Rated (Blu-ray or DVD)

MAMAZON

Four jungle explorers are taken prisoner by six tribal babes with huge tits. Have the explorers finally discovered the source of a valuable treasure? Maybe, but first, they have wild group sex with their horny captors! Alexis Silver, Kali West, Rachel Love, Daylene Rio, Alia Janine and Shyla Shy.
158 Min. XXX-Rated (DVD only)

GET A FREE MOVIE WHEN YOU BUY 2

MEGA-BOOB OLYMPICS

Minka, SaRenna Lee, Casey James, Kayla Kleevage, Maxi Mounds and Plenty UpTopp get together for way-out games of boob combat on Mamazon Island. Loaded with group action, this is one of the most-unusual and sensational moves we've ever created.
133 Min. X-Rated (DVD only)

ON LOCATION COSTA DEL SOL

This super-natural boob spectacular stars Kerry Marie, Nicole Peters, Ines Cudna and Cassandra, whose goal is to teach the how to pose hot. She succeeds. Features Kerry and Cassandra in a lezzie poolside scene that's Kerry's hottest ever.
160 Min. X-Rated (DVD only)

Voluptuous PRESENTS
Amazing HD Underwater BOOB ACTION!
Big Tit Skinny Dip
STARRING VALORY IRENE • TERRI JANE • DORS FELINE • LANA IVANS

BIG-TIT SKINNY DIP

We took four naturally-stacked babes and the newest HD underwater video gear to the Caribbean to film our most unique big-boob movie ever. Starring Valory Irene, Dors Feline, Lana Ivans and Terri Jane in erotic underwater and poolside masturbation action. Amazing views.
100 Min. X-Rated (DVD only)

BIG BOOB FINISHING SCHOOL

Valory Irene, Lana Ivans, Arianna Sinn, Sophie Mae and Eden can't keep a boyfriend, so they go off to Portugal and enroll in Michelle Bond's school to become the ultimate man pleasers. In this school, group girl scenes are always on the curriculum!
150 Min. X-Rated (DVD only)

SCORE ON LOCATION

One of our best-selling movies ever and for good reason. We brought Sha Rizel, Valory Irene, Joana and Hitomi to the lush, beautiful island of the Dominican Republic. This one is packed with sunbathing, bikini shows, girl-on-girl tit-play, steamy showers and much more.
163 Min. X-Rated (Blu-ray or DVD)

ON LOCATION NORTH COAST

Eight naturally stacked babes travel to a seaside paradise on the north coast of the Dominican Republic for a week of fun in the sun, boob games and wild group action. An all-star cast: Sha Rizel, Alexya, Codi Vore, Helen Star, Erin Star, Daria, Demmy Blaze and Kitty Cute.
127 Min. X-Rated (Blu-ray or DVD)

ON LOCATION KEY LARGO

Naturally stacked superstars Chloe Vevrier, Lorna Morgan, Kerry Marie and Chaz are showcased in up-close-and-personal action including bikini-busting, titty-tugging, hot masturbation and lezzie oil massage at a beach house in the Florida Keys.
110 Min. X-Rated (DVD only)

ON LOCATION PORTUGAL

Go to the seashore of sunny Portugal with eight super-stacked, all-natural knockouts: host Lorna Morgan, Kerry Marie, Jessica Turner, Annette Christiansen, Linsey Dawn McKenzie, Jade, Adele Stephens and Teresa May. The On Location movie that started it all.
54 Min. X-Rated (DVD only)

BEST OF BOOB CRUISE

Puts you in the middle of the action on five memorable voyages. Your shipmates are the greatest busty babes ever, from Linsey Dawn McKenzie to SaRenna Lee, Danni Ashe, Angelique, Tawny Peaks, Lorna Morgan, Busty Dusty, Chloe Vevrier, Dawn Stone & more.
360 Min. X-Rated (DVD only)

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